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NBR 3250

NBR 3250 is a copolymer of butadiene and acrylonitrile manufactured by cold emulsion polymerization technology of Goodyear Tire and Rubber Company, USA.

NBR 3250 is a non staining, medium mooney viscosity, and high acrylonitrile polymer designed to aid in processing operations such as calendaring and extruding for oil and fuel service products.

NBR 3250 offers high resistance to fuels, solvents, oils and gas permeation.

NBR 3250 is recommended to in industrial and automotive parts such as fuel hoses and packings.

NBR 3250 is a low mooney version of NBR 3280.

BASIC PROPERTIES		VULCANIZATE PROPERTIES	
Polymerization Bound AN Content(%) Volatile Matter(%) Ash(%) Stabilizer Mooney Viscosity(ML1+4,100°C) Color Specific Gravity Packaging Information Bale Weight Bale wrapping film : LDPE Shelf Life : 18 months from date of production at room temperatures not exceeding 30°C under belowed storage condition (Retest critical parameters like MV and others after the expiry of shelf life). Storage condition NBR should be stored in warehouse to be protected from sunlight, heat, moisture and foreign materials.	Cold Emulsion 41.5 0.3 Max. 0.5 Non-Staining 55 Tan 0.99 35kg	Recipes(ASTM D3187) NBR 3250 HAF(IRB #8) ZnO Stearic Acid TBBS Sulfur Total Stress-Strain Properties (ASTM D412, 145°C×50min. Cured) 300% Modulus(kg/cm ²) Elongation(%) Tensile (kg/cm ²)	100.0 phr 40.0 3.0 1.0 0.7 1.5 146.2 156 544 324

*The above data is a typical value, therefore there may be a slight difference between the elements of a supplied product and the data.



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NBR 3250 PACKING STUDY

COMPOUND RECIPES		PROPERTIES OF COMPOUNDS	
NBR 3250	100 phr	Mooney Viscosity(ML1+4,100°C)	67.50
Carbon Black(SRF)	80.0	Rheometer(MDR,160°C×12 min,1 ° Arc, MDR)	
Zinc Oxide	5.0	ML(lb-in)	2.2
Stearic Acid	1.0	MH (lb-in)	25.5
Antioxidant(RD)	2.0	ts1 (min.)	0.8
Antioxidant(3-C)	1.0	Tc'90 (min.)	2.5
Plasticizer(TP-95)	10.0		
Sulfur	0.5		
TT	1.0		
CZ	2.0		
Total	202.5		

Basic Properties(150°C×20min. Cured)	
Hardness(shore A)	71
Elongation(%)	410
Tensile (kg/cm ²)	180
Circulating Oven Aging(100°C×70hrs)	
Hardness Change(point)	5
Tensile Change(%)	8.8
Elongation Change(%)	-31.2
Aged ASTM #1 Oil(100°C×70hrs)	
Hardness Change(point)	4
Tensile Change(%)	6.8
Elongation Change(%)	-32.5
Volume Swell(%)	-6.5
Aged ASTM #3 Oil(100°C×70hrs)	
Hardness Change(point)	3
Tensile Change(%)	4.5
Elongation Change(%)	-30.5
Volume Swell(%)	-3.2
Aged FUEL C(R.T°C×70hrs)	
Hardness Change(point)	-22
Tensile Change(%)	-38.5
Elongation Change(%)	-39.8
Volume Swell(%)	32.5
Compression Set(160°C×30min. Cured)	
100°C×70hrs(%)	20.40%

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